

Lower Receivers

A rock-solid, reliable base: Bushmaster lower receivers.

- Precision machined from high tensile strength 7075 aluminum alloy forgings – Bushmaster does not use castings
- Built to the tightest tolerances to guarantee interchangeability with any upper receiver
- Protective hard anodize military A8625 finish
- Surfaces bead-blasted to non-reflective matt finish prior to anodizing
- Features raised ridge around magazine catch to help prevent accidental magazine release



**Note: FFL required for purchase of any Lower Receiver.*

Lower with Pistol Grip (A LOW W/O STK)
For 6.8mm SPC (A LOW W/O STK-68)

Six Position “TeleStock” and Pistol Grip Lower Receivers.

- Complete lower unit featuring all Bushmaster components including six-position telescoping stock
- Ready to snap onto your upper receiver

**Note: FFL required for purchase of any Lower Receiver. Assemblies with TeleStocks may still be illegal in some states. Check your state and county Statutes to determine legality. Also available – Lower Assembly with ATF approved Fixed Length Tele-Style Stock.*

Lower with TeleStock (A LOW TELEP)
For 6.8mm SPC (A LOW TELEP-68)
Lower with Fixed TeleStock (A LOW PERMX)



Trapdoor and Skeleton Stock Lower Receivers.

- Available in solid A2 buttstock with trapdoor storage compartment or sleek, lightweight skeleton stock
- Lightweight Ace skeleton stock features a rubber butt pad, neoprene foam sleeve over extension tube and multiple mounting points for the Q.D. sling swivel (included)

**Note: FFL required for purchase of any Lower Receiver.*

5.56mm / .223 Caliber (A LOW STD)
6.8mm SPC Caliber (A LOW STD-68)
Lower with Ace Skeleton Stock (A LOW SKELETON)



“Stripped” Lower Receivers.

- Precision machined from high tensile strength 7075 aluminum alloy forgings – Bushmaster does not use castings
- Requires a Bushmaster complete lower receiver parts kit and your choice of buttstock.
- Bushmaster offers a complete rifle build-up video, or you may also reference the U.S. Government M16A2 technical manual

**Note: FFL required for purchase of any Lower Receiver.*



Stripped Lower for 5.56mm (9349102-S)
Stripped Lower for 6.8mm (9349102-S-68)

Carbon 15 “Stripped” Lower Receivers.

- Molded of carbon fiber to reduce weight and retain less heat than comparable metal receivers
- Unique construction features solid color throughout – no finish to wear through
- These are the same receivers we use on our “Flat-Top” carbine and others
- Standard “AR” parts (like our lower receiver parts kit) are ready to drop in

**Note: FFL required for purchase of any Lower Receiver.*



C15 M4 Type Receiver (AZ15780)
C15 R21/97/97S Receiver (AZ15180)
C15 P21/97 Receiver (AZ15179)

Upper Receivers



Complete A2 Upper Receiver. (A2UR-M2)

- Forged of 707 aircraft aluminum, units are machined to meet or exceed mil. spec
- Hard anodized to a dark grey non-reflective finish
- Includes an Integral brass deflector and a baked-on dry film lube coating inside for long wear and smooth carrier operation
- Charging handle not included



Bushmaster A2 Stripped Upper Receiver. (9349063-M2)

- Fully machined, hard anodize finished forging is dry-lubed and ready to assemble
- Ready to assemble with top Bushmaster quality parts
- Requires a rear sight; forward assist assembly and ejection port cover assembly for completion



Bushmaster A1 Upper Receiver.

- This version includes an elevation adjustment
- Forward assist assembly available in either "tear-drop" type button or round type
- Aircraft quality aluminum forgings for superior strength and include integral cartridge case deflector
- Finish is a mil. spec., non-reflective hard anodized with a baked-on dry film lube coating inside to ensure long wear and smooth carrier operation



Complete A1 Upper Receiver Assembly (A1UR-M2)
 Stripped A1 Upper Receiver Assembly (8448524-M2)

V Match (Flat-Top) Upper Receiver. (VUR-M2)

- The A3 "Flat-Top" with its Picatinny rail allows virtually unlimited mounting of scopes, sights and optics
- Carefully machined from 7075T6 aircraft aluminum forgings complete with ejection port cover and forward assist



Stripped V Match (Flat-Top) Upper Receiver. (8448524-V-M2)

- Fully machined and hard anodize finished aircraft quality aluminum forging ready for assembly
- Requires ejection port cover assembly and forward assist assembly for completion



Carbon 15 Molded Upper Receivers.

- Tough yet lightweight, these upper receivers are molded of carbon fiber composite originally developed for the Aerospace Industry
- Impervious to corrosion, they are solid color throughout – no surface finish to wear off
- Use these receivers to build the lightest AR type rifle around



Carbon 15 Flat-Top Upper Receiver (AZ15747)
 Carbon 15 Pistol Upper Receiver (AZ15067)